

MOVING YOU FURTHER

HX180 L

With Tier 4 final / Stage IV Engine installed



*Photo may include optional equipment.

Net Power

SAE J1349 / 96 kW (128 HP) at 2,050 rpm

Gross Power

SAE J1995 / 102.1 kW (137 HP) at 2,050 rpm

Travel Speed

5.3 km/hr (3.3 mph) / 3.2 km/hr (2.0 mph)

Operating Weight

18,800 kg / 41,450 lb



RULE THE GROUND

The HX Series excavators are products of HHI's spirit of initiative, creativity and strong drive. HHI's engineers, who are the best in the industry, have worked tirelessly to offer a zero-defect product. The new HX Series reflects customers' needs in the field gleaned by thorough monitoring. They maximize fuel efficiency and performance proven by rigorous field tests and quality control.



*Photo may include optional equipment.

RULE THE GROUND

HX180 L

The HX series exceeds customers' expectation!
Become a true leader on the ground with HHI's HX series.



WORK MAX, WORTH MAX

- ECO Gauge
- IPC (Intelligent Power Control)
- New Variable Power Control
- Electronic Viscous Fan Clutch
- Attachment Flow Control (Option)
- New Cooling System with Increased Air Flow
- Enlarged Air Inlet with Grill Cover
- Cycle Time Improvement
- Boom Floating Control (Option)



MODERN COMFORT, SIMPLE AND SAFE SOLUTION

- AAVM (Advanced Around View Monitoring) Camera System (Option)
- Easy Access to DEF/AdBlue® Supply System
- Hi MATE (Remote Management System) (Option)
- Swing Lock System (Option)
- Fine Swing Control (Option)



MORE RELIABLE, MORE SUSTAINABLE

- Durable Cooling Module
- Reinforced Pin, Bush and Polymer Shim
- Reinforced Durability of Upper and Lower Structure and Attachments
- Hi-grade (High-pressure) Hoses



INFOTAINMENT FRONTIER

- Intelligent and Wide Cluster
- Haptic Control
- Wi-Fi Direct with Smart Phone (Miracast)
- Proportional Auxiliary Hydraulic System
- New Audio System
- New Air Conditioning System

*Photo may include optional equipment.



Cycle Time Improvement

The HX Series provides higher productivity on the site by faster operation: it loads trucks up to 4% faster and levels up to 12% faster than the 9 Series.

Boom Floating Control (Option)

In order to achieve efficient leveling work by arm-in and arm-out operation with the boom fixed, the HX Series applies boom floating control, allowing stable operation even in high-load work.

WORK MAX, WORTH MAX

Fuel Efficient System, Allows Great Performance

The HX Series has an eco-friendly, high-performance engine which ensures both excellent fuel efficiency and high power. With outstanding operating performance proven by rigorous tests at various work sites, it will satisfy any customer's needs.



ECO Gauge

ECO Gauge enable economic operation of machines. The gauge level and color displays engine torque and fuel efficiency level. On top of that, the status of fuel consumption such as average rate and the total amount of fuel consumed are displayed. Hourly and daily based fuel consumption can be checked in the detailed menu as well.



IPC (Intelligent Power Control)

The IPC controls power control depending on work environments. Its mode can be selected and released on the monitor. On the excavation mode, pump flow can be easily controlled by a lever, reducing fuel consumption.

New Variable Power Control

The HX Series minimizes equipment input and output control signals to improve fuel efficiency. Its three-stage Power mode ensures the highest performance in any operating environment.

* P (power) mode: Maximizes speed and power of the equipment for heavy load work.

* S (standard) mode: Optimizes performance and fuel efficiency of the equipment for general load work.

* E (economy) mode: Improves the control system for light load work.

Electronic Viscous Fan Clutch

The electronic fan clutch reduces noise during operation by precisely controlling RPM depending on the hydraulic oil and coolant temperature of the working vehicle, and minimizes fuel consumption. It is also possible to shorten the warm up time of hydraulic oil.



Attachment Flow Control (Option)

The HX Series improves pump flow rate by independent control of two pumps. It optimizes attachments for effective flow rate setting depending on attachments (ten breaker types and ten crusher types), enabling various operations matching the site environments.



Enlarged Air Inlet with Grill Cover

Enlarged vent hole of the air inlet side cover and fine net grill to prevent penetration of foreign materials further improve durability.

MORE RELIABLE, MORE SUSTAINABLE

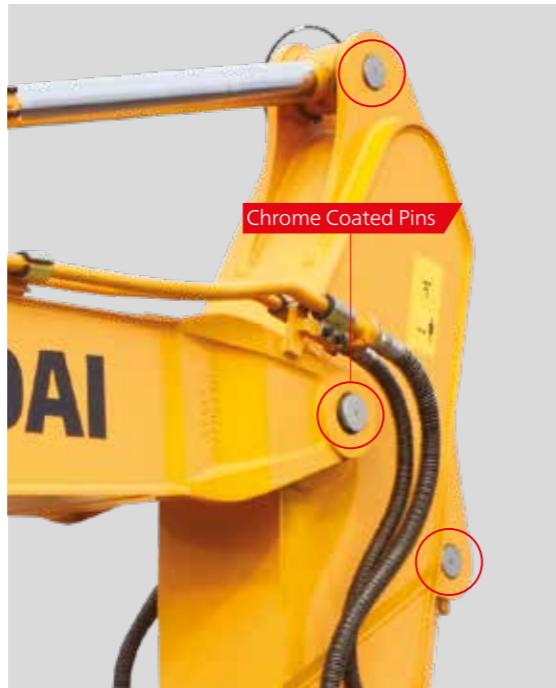
New Exterior Design for Robustness and Safety

The true value of the HX Series lies in its durability. The robust upper and lower frame structure that can endure external shock and high-load work and the attachments whose performance was proven by rigorous tests further show the real value of the HX Series in tough working environments and promise higher productivity.



Durable Cooling Module

The HX Series has a durable cooling module that passed stringent tests, demonstrating the highest productivity in tough working environments.



Reinforced Pin, Bush and Polymer Shim

The HX series improves lubricity of connecting parts between the equipment and attachments. Gaps with attachments are minimized by wear-resistant long-life pins, bushes and polymer shims, supporting the highest performance with invariable durability.



Reinforced Durability of Upper and Lower Structure and Attachments

The upper and lower structure and attachments of the HX Series have higher durability than demanded on the site, as proven through numerous tests including road tests and virtual simulation. The wear resistance of the bucket has been improved by use of new material.



*Photo may include optional equipment.

Hi-grade (High-pressure) Hoses

The HX Series uses high-pressure hoses with improved heat and pressure resistance, greatly increasing the durability of the equipment.



New Air Conditioning System

With further improved air conditioning and heating, the HX Series increases the APTC capacity by 15% to provide a pleasant environment for operators all the time. The ventilation was designed such that warm and cool air even reach operators' faces (increasing their work satisfaction) or allowing pleasant working environment.

INFOTAINMENT FRONTIER

Enhanced Instrument Panel for Easier Monitoring

Many electronic functions are concentrated on the most convenient spot for operators to ensure work efficiency. The highly-advanced infotainment system, a product of HHI's intensive information technology, enables both productivity and pleasant work at the same time! The HX Series of HHI provides higher value and pleasure to customers.



Intelligent and Wide Cluster

The 8-inch capacitive-type display (like smartphone display) of the HW Series is 30% larger than the previous model, delivering excellent legibility. The centralized switches on the display allow convenience of checking the urea level and temperature outside the cabin. The audio AUX, air conditioner, heater interoperation, wiper, lamps, overload warnings, travel alarm and inclination sensor also maximize operator's convenience.



Haptic Control

The integrated jog shuttle-type haptic controller applies to the accelerator, remote air conditioner controller and operation of the cluster, allowing convenient operation. In the event of failure of the haptic switch, the emergency mode is activated on the cluster to ensure fail-safe function.



New Audio System

Radio player, USB-based MP3 player, integrated Bluetooth hands-free feature, and built-in microphone allow convenient phone calls while in work and in transit. The radio player was moved to the right side from the rear, allowing easier access.

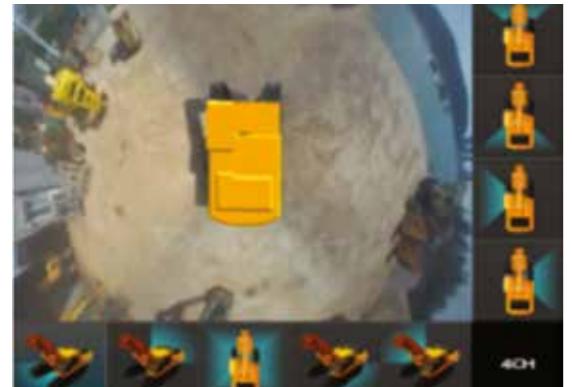
Proportional Auxiliary Hydraulic System

- Opt: Proportional control switch for better speed control
- Enlarge the operation convenience

MODERN COMFORT, SIMPLE AND SAFE SOLUTION

New Cabin for More Comfort

Low noise, low vibration, and ergonomic design make the cabin space more comfortable and pleasant! With focus on safety and convenience of operators, the HX Series allows rapid and safe equipment inspection anytime and anywhere, providing an optimal environment for operators to work.



AAVM (Advanced Around View Monitoring) Camera System (Option)

The HX Series has a state-of-the-art AAVM video camera system to secure field of vision for operators in all directions, thereby preventing accidents. Operators can easily check the workplace in the front, rear and to the right and left.



Easy Access to DEF/AdBlue® Supply System

The DEF/AdBlue® tank is installed inside the tool box and its inlet is remotely located for easy access and convenient supply. Warning of overfill is given by a red lamp signal. The DEF/AdBlue® supply module is attached on the side of the fuel tank for easy maintenance and filter replacement.

Hi MATE (Remote Management System)

Hi MATE, Hyundai's proprietary remote management system, provides operators and dealer service personnel access to vital service and diagnostic information on the machine from any computer with internet access. Users can pinpoint machine location using digital mapping and set machine work boundaries, reducing the need for multiple service calls. Hi MATE saves time and money for the owner and dealer by promoting preventative maintenance and reducing machine downtime.

* Operation of the system may be affected by the condition of telecommunication signal



*Photo may include optional equipment.

Swing Lock System (Option)

Swing Lock System is provided to maintain stability when swing movement needs to be limited, improving operating speed and productivity.

Fine Swing Control (Option)

Fine swing control is available for customer's convenience when users want to control fine swing.

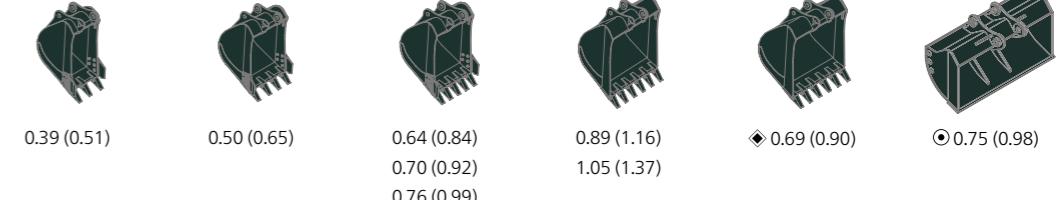
SPECIFICATIONS

| ENGINE | |
|---|---|
| Maker / Model | Perkins / 1204F |
| Type | Water-cooled, 4-cycle diesel, 4-cylinder in-line, Direct injection, Turbocharged, Charge and air cooled |
| Rated flywheel horse power DIN | J1995 (gross) 102.1 kW (137 HP) at 2,050 rpm J1349 (net) 96 kW (128 HP) at 2,050 rpm 6271/1 (gross) 102.1 kW (139 PS) at 2,050 rpm 6271/1 (net) 96 kW (130 PS) at 2,050 rpm |
| Max. torque | 57.1 kgf·m (413 lbf·ft) at 1,400 rpm |
| Bore x stroke | 105 x 127 mm (4.13" x 5.0") |
| Piston displacement | 4,400 cc (268.5 cu in) |
| Batteries | 2 x 12 V x 100 Ah |
| Starting motor | 24 V - 4.5 kW |
| Alternator | 24 V - 100 A |
| HYDRAULIC SYSTEM | |
| MAIN PUMP | |
| Type | Two variable displacement piston pumps |
| Max. flow | 2 x 164 l/min (43.3 US gpm / 36.1 UK gpm) |
| Sub-pump for pilot circuit | Gear pump |
| Cross-sensing and fuel saving pump system | |
| HYDRAULIC MOTORS | |
| Travel | Two speed axial pistons motor with brake valve and parking brake |
| Swing | Axial piston motor with automatic brake |
| RELIEF VALVE SETTING | |
| Implement circuits | 350 kgf/cm² (4,980 psi) |
| Travel | 350 kgf/cm² (4,980 psi) |
| Power boost (boom, arm, bucket) | 380 kgf/cm² (5,400 psi) |
| Swing circuit | 285 kgf/cm² (4,054 psi) |
| Pilot circuit | 40 kgf/cm² (570 psi) |
| Service valve | Installed |
| HYDRAULIC CYLINDERS | |
| No. of cylinder bore x stroke | Boom: 2 - 115 x 1,090 mm (4.5" x 42.9") Arm: 1 - 120 x 1,355 mm (4.7" x 53.3") Bucket: 1 - 110 x 995 mm (4.3" x 39.2") Dozer Blade: 2 - 110 x 320 mm (4.3" x 12.6") 2-Piece 1st: 2 - 115 x 960 mm (4.5" x 37.8") Boom 2nd: 1 - 160 x 650 mm (6.3" x 25.6") |
| DRIVES & BRAKES | |
| Drive method | Fully hydrostatic type |
| Drive motor | Two speed axial pistons motor |
| Reduction system | Planetary reduction gear |
| Max. drawbar pull | 17,000 kgf (37,500 lbf) |
| Max. travel speed (high / low) | 5.3 km/hr (3.3 mph) / 3.2 km/hr (2.0 mph) |
| Gradeability | 35° (70%) |
| Parking brake | Multi wet disc |
| CONTROL | |
| Pilot control | Pilot pressure operated joysticks and pedals with detachable lever provide almost effortless and fatigueless operation. Two joysticks with one safety lever (LH): Swing and arm (RH): Boom and bucket (ISO) |

| CONTROL | | | |
|---|--|-----------------|---------------|
| Traveling and steering | Two levers with pedals | | |
| Engine throttle | Electric, Dial type | | |
| Lights | Two lights mounted on the boom, Two on the upper frame | | |
| SWING SYSTEM | | | |
| Swing motor | Axial piston motor | | |
| Swing reduction | Planetary gear reduction | | |
| Swing bearing lubrication | Grease-bathed | | |
| Swing brake | Multi wet disc | | |
| Swing speed | 10.3 rpm | | |
| SERVICE REFILL CAPACITIES | | | |
| Re-filling | liter US gal UK gal | | |
| Fuel tank | 290 76.6 63.8 | | |
| Engine coolant | 27.5 7.3 6.0 | | |
| Engine oil | 10.5 2.8 2.3 | | |
| Swing device - gear oil | 6.2 1.6 1.4 | | |
| Final drive (each) - gear oil | 5.8 1.5 1.3 | | |
| Hydraulic system (including tank) | 240 63.4 52.8 | | |
| Hydraulic tank | 125 33.0 27.5 | | |
| DEF/AdBlue® tank | 19 5.0 4.2 | | |
| UNDERCARRIAGE | | | |
| The X-leg type center frame is integrally welded with reinforced box-section track frames. The undercarriage includes lubricated rollers, idlers, track adjusters with shock absorbing springs and sprockets and a track chain with double or triple grouser shoes. | | | |
| Center frame | X - leg type | | |
| Track frame | Pentagonal box type | | |
| No. of shoes on each side | 51 EA | | |
| No. of carrier roller on each side | 2 EA | | |
| No. of track roller on each side | 7 EA | | |
| No. of rail guard on each side | 1 EA | | |
| OPERATING WEIGHT (APPROXIMATE) | | | |
| Operating weight, including 5,100 mm (16' 9") boom; 2,600 mm (8' 6") arm; SAE heaped 0.76 m³ (0.99 yd³) bucket, lubricant, coolant, full fuel tank, full hydraulic tank and all standard equipments. | | | |
| OPERATING WEIGHT | | | |
| Shoes | Operating weight | Ground pressure | |
| Type | Width mm (in) | kg (lb) | kgf/cm² (psi) |
| 500 (20") | HX180L | 18,540 (40,870) | 0.51 (7.25) |
| | HX180LD | 19,440 (42,860) | 0.54 (7.68) |
| | HX180NL | 18,440 (40,650) | 0.51 (7.25) |
| | HX180L | 18,800 (41,450) | 0.43 (6.11) |
| 600 (24") | HX180LD | 19,700 (43,430) | 0.45 (6.40) |
| | HX180NL | 18,700 (41,230) | 0.43 (6.11) |
| | HX180L | 19,050 (42,000) | 0.38 (5.40) |
| | HX180LD | 19,950 (43,980) | 0.39 (5.55) |
| 700 (28") | HX180NL | 18,950 (41,780) | 0.37 (5.26) |
| | HX180L | 19,310 (42,570) | 0.33 (4.69) |
| | HX180LD | 20,210 (44,560) | 0.35 (4.98) |
| | HX180NL | 19,210 (42,350) | 0.33 (4.69) |

BUCKET SELECTION GUIDE & DIGGING FORCE

BUCKETS



| SAE heaped m³ (yd³) | 0.39 (0.51) | 0.50 (0.65) | 0.64 (0.84) | 0.89 (1.16) | ◆ 0.69 (0.90) | ◎ 0.75 (0.98) |
|---------------------|-------------|-------------|-------------|-------------|---------------|---------------|
| m³ (yd³) | 0.39 (0.51) | 0.50 (0.65) | 0.64 (0.84) | 0.89 (1.16) | ◆ 0.69 (0.90) | ◎ 0.75 (0.98) |
| | 0.70 (0.92) | 0.76 (0.99) | 1.05 (1.37) | | | |

| Capacity m³ (yd³) | Width mm (in) | Weight kg (lb) | Recommendation mm (ft.in) | | | | | | |
|-------------------|---------------|----------------|---------------------------|-------------|----------------------|-----------------------------|-------------------|-------------------|--------------------|
| | | | 5,100 (16' 9") Mono-Boom | | | 5,100 (16' 9") 2-Piece boom | | | |
| | | | SAE heaped | CECE heaped | Without side cutters | With side cutters | 2,200 (7' 3") Arm | 2,600 (8' 6") Arm | 3,100 (10' 2") Arm |
| 0.39 (0.51) | 0.34 (0.44) | 620 (24.4) | 740 (29.1) | 410 (900) | ● | ● | ● | ● | ● |
| 0.50 (0.65) | 0.44 (0.58) | 760 (29.9) | 880 (34.6) | 470 (1,040) | ● | ● | ● | ● | ● |
| 0.64 (0.84) | 0.55 (0.72) | 920 (36.2) | 1,040 (40.9) | 510 (1,120) | ● | ● | ■ | ● | ● |
| 0.70 (0.92) | 0.60 (0.78) | 990 (39.0) | 1,110 (43.7) | 600 (1,320) | ● | ● | ■ | ● | ■ |
| 0.76 (0.99) | 0.65 (0.85) | 1,060 (41.7) | 1,180 (46.5) | 620 (1,370) | ● | ■ | ▲ | ■ | ▲ |
| 0.89 (1.16) | 0.77 (1.01) | 1,220 (48.0) | 1,340 (52.8) | 610 (1,340) | ■ | ▲ | - | ■ | ▲ |
| 1.05 (1.37) | 0.90 (1.18) | 1,400 (55.1) | 1,520 (59.8) | 680 (1,500) | ▲ | ▲ | - | ▲ | - |
| ◆ 0.69 (0.90) | 0.62 (0.81) | 990 (39.0) | - | 720 (1,590) | ● | ■ | ▲ | ■ | ▲ |
| ◆ 0.75 (0.98) | 0.65 (0.85) | 1,820 (71.7) | - | 540 (1,190) | ● | ■ | ■ | ● | ■ |

◆ Heavy duty bucket

◎ Ditching bucket

● : Applicable for materials with density of 2,000 kg/m³ (3,370 lb/yd³) or less

■ : Applicable for materials with density of 1,600 kg/m³ (2,700 lb/yd³) or less

▲ : Applicable for materials with density of 1,100 kg/m³ (1,850 lb/yd³) or less

ATTACHMENT

Booms and arms are welded with a low-stress, full-box section design.
5.1 m (16' 9") Mono-boom and 5.1 m (16' 9") 2-Piece boom and 2.20 m (7' 3"); 2.60 m (8' 6") & 3.1 m (10' 2") Arms are available.

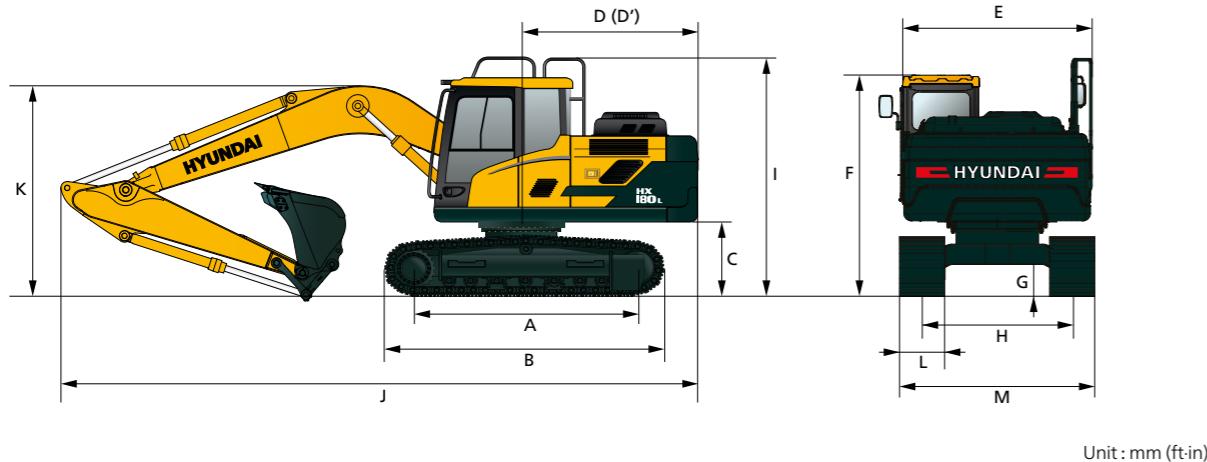
DIGGING FORCE

| Arm | Length mm (ft.in) | 2,200 (7' 3") | | | 2,600 (8' 6") | | | 3,100 (10' 2") | | | Remarks: |
|-----------|-------------------|-----------------|-------------|----------------------|-----------------|----------------------|-----------------|----------------------|-----------------|----------------------|-------------|
| | | Weight kg (lb) | | kN | Weight kg (lb) | | kN | Weight kg (lb) | | kN | |
| | | SAE | ISO | Bucket digging force | ISO | Bucket digging force | ISO | Bucket digging force | ISO | Bucket digging force | ISO |
| 500 (20") | HX180L | 18,540 (40,870) | 0.51 (7.25) | 107.9 [117.2] | 11,000 [11,940] | 12,600 [13,680] | 810 (1,790) | 107.9 [117.2] | 11,000 [11,940] | 12,600 [13,680] | 890 (1,960) |
| 600 (24") | HX180LD | 19,440 (42,860) | 0.54 (7.68) | 19,600 [21,280] | 17,370 [18,860] | 19,600 [21,280] | 17,370 [18,860] | 15,500 [16,830] | 15,500 | | |

DIMENSIONS & WORKING RANGE

HX180 L MONO-BOOM DIMENSIONS

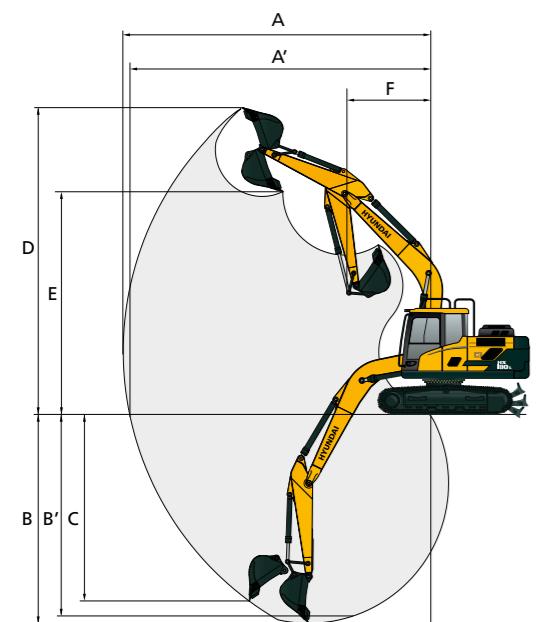
5.1 m (16' 9") Mono-boom and 2.2 m (7' 3"); 2.6 m (8' 6") & 3.1 m (10' 2") Arm.



| | |
|-------------------------------------|----------------|
| A Tumbler distance | 3,360 (11' 0") |
| B Overall length of crawler | 4,116 (13' 6") |
| C Ground clearance of counterweight | 1,055 (3' 6") |
| D Tail swing radius | 2,480 (8' 2") |
| D' Rear-end length | 2,480 (8' 2") |
| E Overall width of upperstructure | 2,475 (8' 1") |
| F Overall height of cab | 2,980 (9' 9") |
| G Min. ground clearance | 460 (1' 6") |
| H Track gauge | 2,250 (7' 5") |
| I Overall height of guardrail | 3,235 (10' 7") |

| Boom length | 5,100 (16' 9") |
|--------------------------|--|
| Arm length | 2,200 (7' 3") 2,600 (8' 6") 3,100 (10' 2") |
| J Overall length | 8,660 (28' 5") 8,650 (28' 5") 8,650 (28' 5") |
| K Overall height of boom | 3,010 (9' 11") 2,990 (9' 10") 3,150 (10' 4') |
| L Track shoe width | 500 (20") 600 (24") 700 (28") 800 (32") |
| M Overall width | 2,750 (9' 0") 2,850 (9' 4") 2,950 (9' 8") 3,050 (10' 0") |

HX180 L MONO-BOOM WORKING RANGE

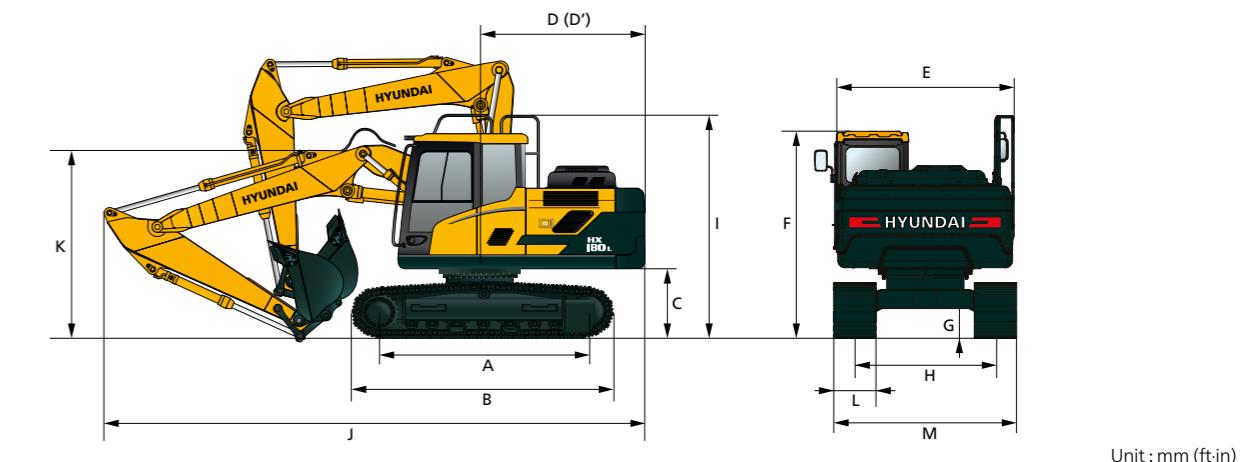


| Boom length | 5,100 (16' 9") |
|------------------------------------|---|
| Arm length | 2,200 (7' 3") 2,600 (8' 6") 3,100 (10' 2") |
| A Max. digging reach | 8,690 (28' 6") 9,020 (29' 7") 9,450 (31' 0") |
| A' Max. digging reach on ground | 8,530 (27' 12") 8,860 (29' 1") 9,300 (30' 6") |
| B Max. digging depth | 5,660 (18' 7") 6,060 (19' 11") 6,560 (21' 6") |
| B' Max. digging depth (8' level) | 5,430 (17' 10") 5,850 (19' 2") 6,370 (20' 11") |
| C Max. vertical wall digging depth | 5,120 (16' 10") 5,380 (17' 8") 5,710 (18' 9") |
| D Max. digging height | 8,750 (28' 8") 8,840 (29' 0") 8,980 (29' 6") |
| E Max. dumping height | 6,110 (20' 1") 6,220 (20' 5") 6,390 (21' 0") |
| F Min. front swing radius | 3,180 (10' 5") 3,170 (10' 5") 3,170 (10' 5") |

DIMENSIONS & WORKING RANGE

HX180 L 2-PIECE BOOM DIMENSIONS

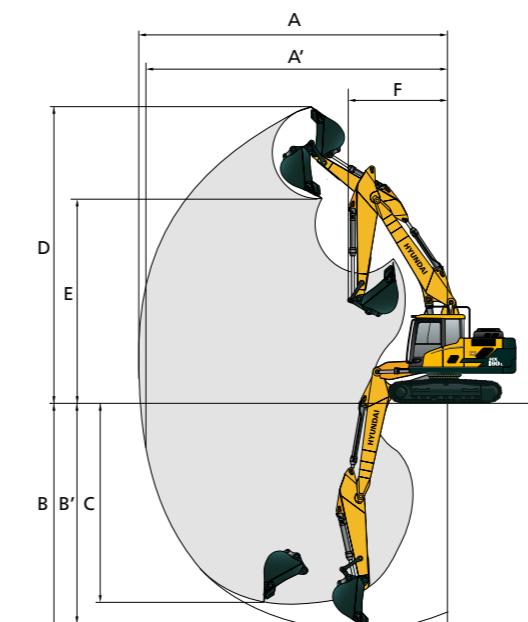
5.1 m (16' 9") 2-piece boom and 2.2 m (7' 3"); 2.6 m (8' 6") Arm.



| | |
|-------------------------------------|----------------|
| A Tumbler distance | 3,360 (11' 0") |
| B Overall length of crawler | 4,116 (13' 6") |
| C Ground clearance of counterweight | 1,055 (3' 6") |
| D Tail swing radius | 2,480 (8' 2") |
| D' Rear-end length | 2,480 (8' 2") |
| E Overall width of upperstructure | 2,475 (8' 1") |
| F Overall height of cab | 2,980 (9' 9") |
| G Min. ground clearance | 460 (1' 6") |
| H Track gauge | 2,000 (6' 7") |
| I Overall height of guardrail | 3,235 (10' 7") |

| Boom length | 5,100 (16' 9") |
|--------------------------|--|
| Arm length | 2,200 (7' 3") 2,600 (8' 6") 3,100 (10' 2") |
| J Overall length | 8,610 (28' 3") 8,610 (28' 3") 8,610 (28' 3") |
| K Overall height of boom | 3,040 (9' 12") 3,060 (10' 0") 3,060 (10' 0") |
| L Track shoe width | 500 (20") 600 (24") 700 (28") 800 (32") |
| M Overall width | 2,750 (9' 0") 2,850 (9' 4") 2,950 (9' 8") 3,050 (10' 0") |

HX180 L 2-PIECE BOOM WORKING RANGE

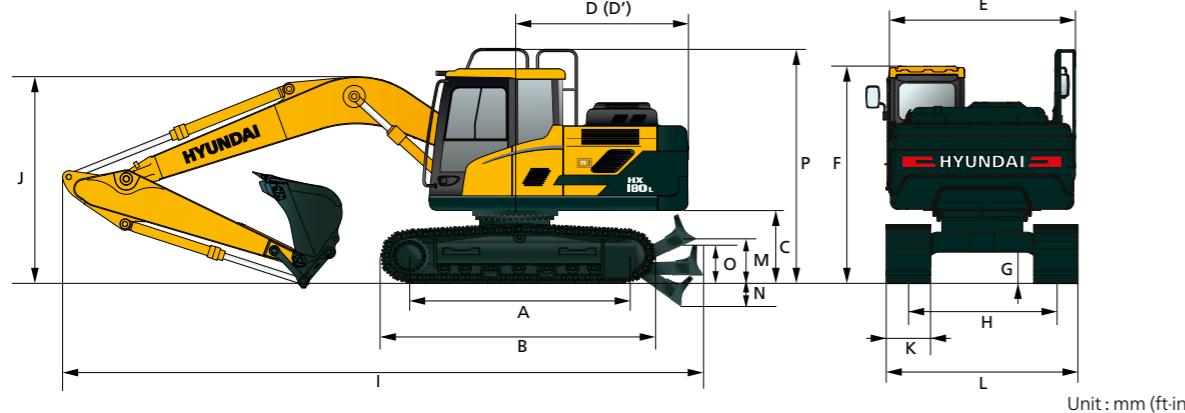


| Boom length | 5,100 (16' 9") 2-piece boom |
|------------------------------------|--|
| Arm length | 2,200 (7' 3") 2,600 (8' 6") 3,100 (10' 2") |
| A Max. digging reach | 8,690 (28' 6") 9,110 (29' 11") 9,110 (29' 11") |
| A' Max. digging reach on ground | 8,530 (27' 12") 8,860 (29' 1") 8,950 (30' 4") |
| B Max. digging depth | 5,660 (18' 7") 5,830 (19' 2") 5,830 (19' 2") |
| B' Max. digging depth (8' level) | 5,430 (17' 10") 5,730 (18' 10") 5,730 (18' 10") |
| C Max. vertical wall digging depth | 5,120 (16' 10") 4,980 (16' 4") 4,980 (16' 4") |
| D Max. digging height | 8,750 (28' 8") 9,610 (31' 6") 9,610 (31' 6") |
| E Max. dumping height | 6,110 (20' 1") 6,910 (22' 8") 6,910 (22' 8") |
| F Min. front swing radius | 3,180 (10' 5") 2,970 (9' 9") 2,970 (9' 9") |

DIMENSIONS & WORKING RANGE

HX180 LD MONO-BOOM DIMENSIONS

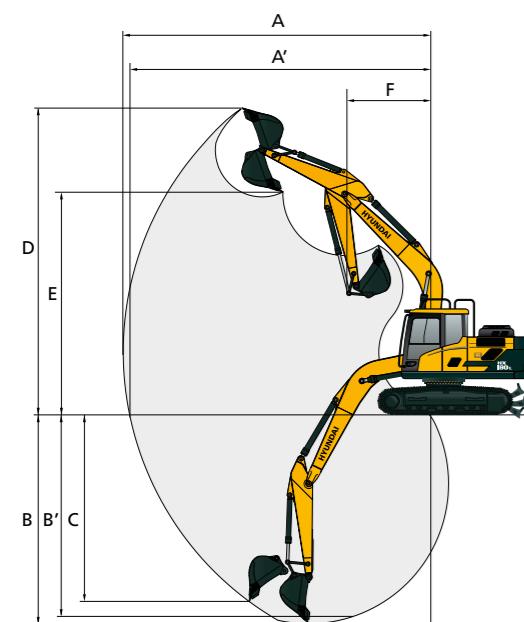
5.1 m (16' 9") Mono-boom and 2.2 m (7' 3"); 2.6 m (8' 6") & 3.1 m (10' 2") Arm.



| | | |
|----|------------------------------------|----------------|
| A | Tumbler distance | 3,360 (11' 0") |
| B | Overall length of crawler | 4,116 (13' 6") |
| C | Ground clearance of counterweight | 1,055 (3' 6") |
| D | Tail swing radius | 2,480 (8' 2") |
| D' | Rear-end length | 2,480 (8' 2") |
| E | Overall width of upperstructure | 2,475 (8' 1") |
| F | Overall height of cab | 2,980 (9' 9") |
| G | Min. ground clearance | 460 (1' 6") |
| H | Track gauge | 2,250 (7' 5") |
| M | Ground clearance of Dozer blade up | 615 (2' 0") |
| N | Depth of dozer blade down | 675 (2' 3") |
| O | Height of dozer blade | 640 (2' 1") |
| P | Overall height of guardrail | 3,235 (10' 7") |

| | Boom length | 5,100 (16' 9") |
|---|------------------------|--------------------|
| A | Arm length | 2,200 (7' 3") |
| B | 2,600 (8' 6") | 3,100 (10' 2") |
| C | Overall length | 9,110 (29' 11") |
| D | 9,100 (29' 10") | 9,100 (29' 10") |
| E | Overall height of boom | 3,010 (9' 11") |
| F | 2,990 (9' 10") | 3,150 (10' 4") |
| G | 700 (28") | 800 (32") |
| H | 500 (20") | 600 (24") |
| I | 700 (28") | 800 (32") |
| J | 800 (32") | 900 (32") |
| K | 500 (20") | 600 (24") |
| L | 600 (24") | 700 (28") |
| M | 700 (28") | 800 (32") |

HX180 LD MONO-BOOM WORKING RANGE

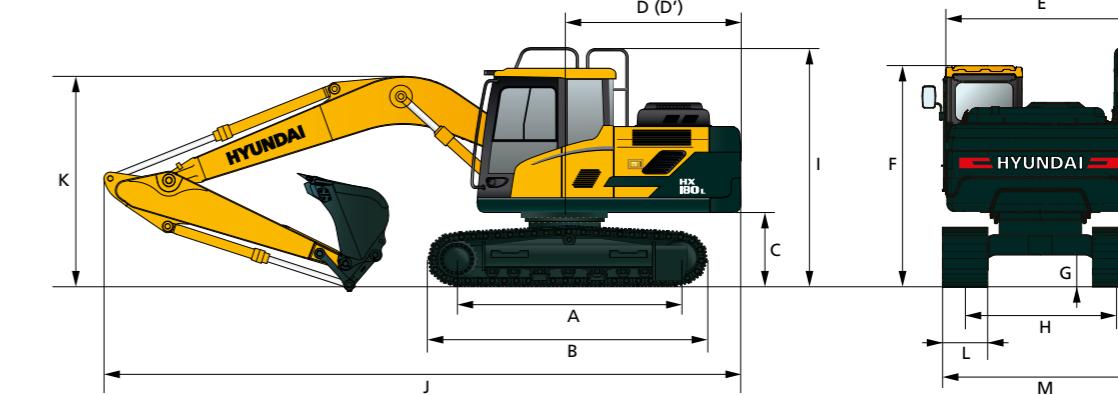


| | Boom length | 5,100 (16' 9") |
|---|--------------------|--------------------|
| A | Arm length | 2,200 (7' 3") |
| B | 8,690 (28' 6") | 9,020 (29' 7") |
| C | 8,530 (27' 12") | 8,860 (29' 1") |
| D | 5,660 (18' 7") | 6,060 (19' 11") |
| E | 5,430 (17' 10") | 5,850 (19' 2") |
| F | 5,120 (16' 10") | 5,380 (17' 8") |
| G | 8,750 (28' 8") | 8,840 (29' 0") |
| H | 6,110 (20' 1") | 6,220 (20' 5") |
| I | 3,180 (10' 5") | 3,170 (10' 5") |

DIMENSIONS & WORKING RANGE

HX180 NL MONO-BOOM DIMENSIONS

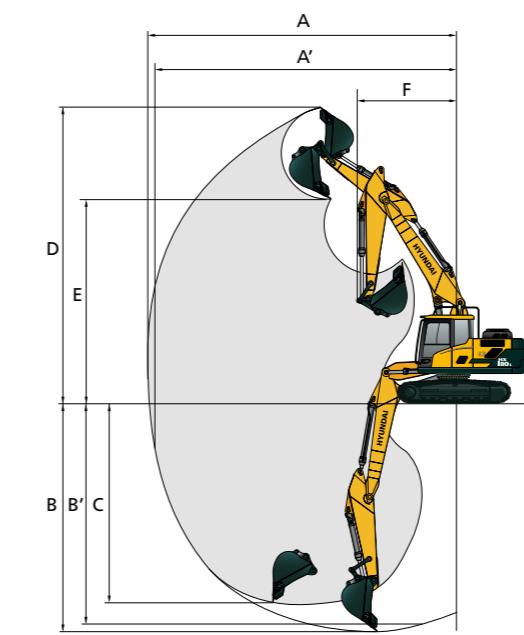
5.1 m (16' 9") Mono-boom and 2.2 m (7' 3"); 2.6 m (8' 6") & 3.1 m (10' 2") Arm.



| | | |
|----|------------------------------------|----------------|
| A | Tumbler distance | 3,360 (11' 0") |
| B | Overall length of crawler | 4,116 (13' 6") |
| C | Ground clearance of counterweight | 1,055 (3' 6") |
| D | Tail swing radius | 2,480 (8' 2") |
| D' | Rear-end length | 2,480 (8' 2") |
| E | Overall width of upperstructure | 2,475 (8' 1") |
| F | Overall height of cab | 2,980 (9' 9") |
| G | Min. ground clearance | 460 (1' 6") |
| H | Track gauge | 2,250 (7' 5") |
| M | Ground clearance of Dozer blade up | 615 (2' 0") |
| N | Depth of dozer blade down | 675 (2' 3") |
| O | Height of dozer blade | 640 (2' 1") |
| P | Overall height of guardrail | 3,235 (10' 7") |

| | Boom length | 5,100 (16' 9") |
|---|--------------------|--------------------|
| A | Arm length | 2,200 (7' 3") |
| B | 2,600 (8' 6") | 3,100 (10' 2") |
| C | 8,660 (28' 5") | 8,650 (28' 5") |
| D | 8,650 (28' 5") | 8,650 (28' 5") |
| E | 8,510 (28' 11") | 8,990 (29' 10") |
| F | 8,240 (28' 7") | 8,720 (29' 10") |
| G | 8,000 (28' 0") | 8,480 (28' 5") |
| H | 7,750 (27' 11") | 8,230 (28' 7") |
| I | 7,500 (27' 5") | 7,980 (28' 6") |
| J | 7,250 (27' 0") | 7,700 (28' 0") |
| K | 7,000 (26' 5") | 7,450 (27' 5") |
| L | 6,750 (26' 0") | 7,200 (27' 0") |
| M | 6,500 (25' 5") | 6,950 (26' 5") |

HX180 NL MONO-BOOM WORKING RANGE



| | Boom length | 5,100 (16' 9") |
|---|--------------------|--------------------|
| A | Arm length | 2,200 (7' 3") |
| B | 8,690 (28' 6") | 9,020 (29' 7") |
| C | 8,530 (27' 12") | 8,860 (29' 1") |
| D | 5,660 (18' 7") | 6,060 (19' 11") |
| E | 5,430 (17' 10") | 5,850 (19' 2") |
| F | 5,120 (16' 10") | 5,380 (17' 8") |
| G | 8,750 (28' 8") | 8,840 (29' 0") |
| H | 6,110 (20' 1") | 6,220 (20' 5") |
| I | 3,180 (10' 5") | 3,170 (10' 5") |

LIFTING CAPACITY

LIFTING CAPACITY

 Rating over-front Rating over-side or 360 degrees

HX180 L MONO-BOOM

Boom: 5.1 m (16' 9") / Arm: 2.2 m (7' 3") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser.

| Load point height m (ft) | Load radius | | | | | | | | At max. reach | | |
|-----------------------------|--------------|------------------|------------------|------------------|-----------------|-----------------|-----------------|---------------|---------------|----------------|----------------|
| | 1.5 m (5 ft) | | 3.0 m (10 ft) | | 4.5 m (15 ft) | | 6.0 m (20 ft) | | Capacity | Reach | |
| | | | | | | | | | | m (ft) | |
| 7.5 m (25 ft) | kg lb | | | | | | | | *3700 | *3700 | 5.60 |
| | | | | | | | | | *8160 | *8160 | (18.4) |
| 6.0 m (20 ft) | kg lb | | | | | | | | *3620 | 2950 | 6.98 |
| | | | | | | | | | *7980 | 6500 | (22.9) |
| 4.5 m (15 ft) | kg lb | | | | *4530 | *4530 | *4060 | 3750 | *3640 | 2400 | 7.76 |
| | | | | | *9990 | *9990 | *8950 | 8270 | *8020 | 5290 | (25.5) |
| 3.0m (10 ft) | kg lb | | *9050 *19950 | *9050 *19950 | *5750 *12680 | 5710 12590 | *4550 *10030 | 3610 7960 | 3400 7500 | 2150 4740 | 8.15 (26.7) |
| 1.5 m (5 ft) | kg lb | | | | *6980 *15390 | 5340 17770 | *5110 *11270 | 3440 7580 | 3320 7320 | 2080 4590 | 8.20 (26.9) |
| Ground Line | kg lb | | | *7160 *15790 | *7160 *15790 | *7630 *16820 | 5120 11290 | 5330 11750 | 3320 7320 | 3470 7650 | 2170 4780 |
| -1.5 m (-5 ft) | kg lb | *7070 *15590 | *7070 *15590 | *11190 *24670 | 9860 21740 | *7540 *16620 | 5050 11130 | 5280 11640 | 3280 7230 | *3920 *8640 | 2480 5470 |
| -3.0 m (-10 ft) | kg lb | *11260 *24820 | *11260 *24820 | *9570 *21100 | *9570 *21100 | *6620 *14590 | 5110 11270 | | | *3710 *8180 | 3280 7230 |
| -4.5 m (-15 ft) | kg lb | | | *6220 *13710 | *6220 *13710 | | | | | | |

Boom: 5.1 m (16' 9") / Arm: 2.6 m (8' 6") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser.

| Load point height m (ft) | Load radius | | | | | | | | | | At max. reach | | | | | |
|--------------------------|--------------|------------------|------------------|------------------|-----------------|-----------------|-----------------|-----------------|---------------|----------------|----------------|----------------|----------------|----------------|--------------|----------------|
| | 1.5 m (5 ft) | | 3.0 m (10 ft) | | 4.5 m (15 ft) | | 6.0 m (20 ft) | | 7.5 m (25 ft) | | Capacity | Reach | | | | |
| | | | | | | | | | | | m (ft) | | | | | |
| 7.5 m (25 ft) | kg | | | | | | | | | | *3340 *7360 | *3340 *7360 | 6.11 (20.0) | | | |
| 6.0 m (20 ft) | kg | | | | | | | | | | *3310 *7300 | 2690 5930 | 7.37 (24.2) | | | |
| 4.5 m (15 ft) | kg | | | | | | | | | | *3370 *7430 | 2210 4870 | 8.11 (26.6) | | | |
| 3.0m (10 ft) | kg | | | *7870 *17350 | *7870 *17350 | *5270 *11620 | *5270 *11620 | *4260 *9390 | 3620 7980 | *2780 *6130 | 2460 5420 | 3170 6990 | 1990 4390 | 8.48 (27.8) | | |
| 1.5 m (5 ft) | kg | | | *8160 *17990 | *8160 *17990 | *6610 *14570 | 5360 11820 | *4880 *10760 | 3430 7560 | *3610 *7960 | 2380 5250 | 3090 6810 | 1920 4230 | 8.53 (28.0) | | |
| Ground Line | kg | | | | | *7950 *17530 | *7950 *17530 | *7450 *16420 | 5090 11220 | 5300 11680 | 3290 7250 | *3430 *7560 | 2310 5090 | 3210 7080 | 1990 4390 | 8.28 (27.2) |
| -1.5 m (-5 ft) | kg | *6750 *14880 | *6750 *14880 | *10730 *23660 | 9740 21470 | *7570 *16690 | 4990 11000 | 5220 11510 | 3220 7100 | | | 3610 7960 | 2240 4940 | 7.69 (25.2) | | |
| -3.0 m (-10 ft) | kg | *10030 *22110 | *10030 *22110 | *10220 *22530 | 9860 21740 | *6910 *15230 | 5010 11050 | *4820 *10630 | 3250 7170 | | | *3700 *8160 | 2870 6330 | 6.64 (21.8) | | |
| -4.5 m (-15 ft) | kg | | | *7420 *16360 | *7420 *16360 | *4910 *10820 | *4910 *10820 | | | | | | | | | |

Boom: 5.1 m (16' 9") / Arm: 3.1 m (11' 1") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser.

| Load point height m (ft) | | Load radius | | | | | | | | | | At max. reach | | |
|--------------------------|-------|------------------|------------------|------------------|------------------|-----------------|-----------------|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| | | 1.5 m (5 ft) | | 3.0 m (10 ft) | | 4.5 m (15 ft) | | 6.0 m (20 ft) | | 7.5 m (25 ft) | | Capacity | Reach | |
| 7.5 m (25 ft) | kg lb | | | | | | | | | | | *2960 *6530 | *2960 *6530 | 6.73 (22.1) |
| 6.0 m (20 ft) | kg lb | | | | | | | *2830 *6240 | *2830 *6240 | | | *2980 *6570 | 2380 5250 | 7.88 (25.9) |
| 4.5 m (15 ft) | kg lb | | | | | | | *3310 *7300 | *3310 *7300 | *2090 *4610 | *2090 *4610 | *3050 *6720 | 1990 4390 | 8.57 (28.1) |
| 3.0m (10 ft) | kg lb | | | | | *4660 *10270 | *4660 *10270 | *3880 *8550 | 3640 8020 | *3050 *6720 | 2460 5420 | 2900 6390 | 1790 3950 | 8.91 (29.2) |
| 1.5 m (5 ft) | kg lb | | | *10170 *22420 | *10170 *22420 | *6110 *13470 | 5420 11950 | *4570 *10080 | 3440 7580 | 3780 8330 | 2360 5200 | 2820 6220 | 1730 3810 | 8.96 (29.4) |
| Ground Line | kg lb | | | *8710 *19200 | *8710 *19200 | *7170 *15810 | 5090 11220 | *5130 *11310 | 3270 7210 | 3690 8140 | 2280 5030 | 2920 6440 | 1780 3920 | 8.73 (28.6) |
| -1.5 m (-5 ft) | kg lb | *6350 *14000 | *6350 *14000 | *10370 *22860 | 9640 21250 | *7530 *16600 | 4940 10890 | 5170 11400 | 3170 6990 | *3200 *7050 | 2230 4920 | 3230 7120 | 1980 4370 | 8.17 (26.8) |
| -3.0 m (-10 ft) | kg lb | *8990 *19820 | *8990 *19820 | *10850 *23920 | 9700 21380 | *7150 *15760 | 4920 10850 | *5070 *11180 | 3160 6970 | | | *3580 *7890 | 2460 5420 | 7.21 (23.7) |
| -4.5 m (-15 ft) | kg lb | *12470 *27490 | *12470 *27490 | *8590 *18940 | *8590 *18940 | *5740 *12650 | 5040 11110 | | | | | *3320 *7320 | *3320 *7320 | 5.59 (18.3) |

1. Lifting capacity are based on SAE J1097 and ISO 10567.

2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.

3. The load point is a hook located on the back of the bucket.

4. (*) indicates load limited by hydraulic capacity.

 Rating over-front Rating over-side or 360 degrees

HX180 L 2-PIECE BOOM

2-piece boom: 5.1 m (16' 9") / Arm: 2.2 m (7' 3") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser.

| Load point height m (ft) | | Load radius | | | | | | | | | | At max. reach | | |
|--------------------------|-------|--------------|--------|---------------|--------|---------------|-------|---------------|------|---------------|------|---------------|--------|--------|
| | | 1.5 m (5 ft) | | 3.0 m (10 ft) | | 4.5 m (15 ft) | | 6.0 m (20 ft) | | 7.5 m (25 ft) | | Capacity | Reach | |
| | | | | | | | | | | | | | m (ft) | |
| 6.0 m (20 ft) | kg lb | | | | | | | | | | | *3680 | 2880 | 7.06 |
| | | | | | | | | | | | | *8110 | 6350 | (23.2) |
| 4.5 m (15 ft) | kg lb | | | | | | | *4110 | 3750 | | | *3640 | 2340 | 7.83 |
| | | | | | | | | *9060 | 8270 | | | *8020 | 5160 | (25.7) |
| 3.0m (10 ft) | kg lb | | | | | *5800 | 5720 | *4560 | 3600 | | | 3370 | 2100 | 8.21 |
| | | | | | | *12790 | 12610 | *10050 | 7940 | | | 7430 | 4630 | (26.9) |
| 1.5 m (5 ft) | kg lb | | | | | *6940 | 5320 | *5080 | 3430 | *3390 | 2380 | 3290 | 2040 | 8.27 |
| | | | | | | *15300 | 11730 | *11200 | 7560 | *7470 | 5250 | 7250 | 4500 | (27.1) |
| Ground Line | kg lb | | | *6260 | *6260 | *7520 | 5090 | 5350 | 3300 | | | 3440 | 2100 | 8.01 |
| | | | | *13800 | *13800 | *16580 | 11220 | 11790 | 7280 | | | 7580 | 4700 | (26.3) |
| -1.5 m (-5 ft) | kg | *6250 | *6250 | *10390 | 9820 | *7360 | 5020 | *5270 | 3260 | | | *3640 | 2440 | 7.39 |
| | | *13780 | *13780 | *22910 | 21650 | *16230 | 11070 | *11620 | 7190 | | | *8020 | 5380 | (24.2) |
| -3.0 m (-10 ft) | kg lb | | | *9080 | *9080 | *6340 | 5100 | | | | | *3240 | 3230 | 6.28 |
| | | | | *20020 | *20020 | *13980 | 11240 | | | | | *7140 | 7120 | (20.6) |

2-piece boom: 5.1 m (16' 9") / Arm: 2.6 m (8' 6") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouse

1 Lifting capacity are based on SAE J1097 and ISO 10567

- Lifting capacity are based on SAE J1097 and ISO 10567.
- Lifting capacity of the HX series does not exceed 75% of tipping load with the

2. Lifting capacity of the FIX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.

3. The load point is a hook located on the back of the bucket.

4. (*) indicates load limited by hydraulic capacity.

4. () indicates load limited by hydraulic capacity.

LIFTING CAPACITY

LIFTING CAPACITY

 Rating over-front Rating over-side or 360 degrees

HX180 NL MONO-BOOM

Boom: 5.1 m (16' 9") / Arm: 2.2 m (7' 3") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser.

| Load point height m (ft) | Load radius | | | | | | At max. reach | | |
|-----------------------------|--------------|------------------|------------------|------------------|-------------------------|-------------------------|-----------------|---------------|---|
| | 1.5 m (5 ft) | | 3.0 m (10 ft) | | 4.5 m (15 ft) | | 6.0 m (20 ft) | | Capacity |
| | | | | | | | | | m (ft) |
| 7.5 m (25 ft) | kg lb | | | | | | | | *3700 *8160 *8160 *3620 *7980 |
| 6.0 m (20 ft) | kg lb | | | | | | | | 5.60 (18.4) 2580 5690 (22.9) |
| 4.5 m (15 ft) | kg lb | | | | *4530 *9990 *9990 | *4530 *8950 *8950 | *4060 7230 | 3280 | *3640 *8020 *8020 2080 4590 (25.5) |
| 3.0 m (10 ft) | kg lb | | *9050 *19950 | *9050 *19950 | *5750 *12680 | 4970 10960 | *4550 *10030 | 3140 6920 | 3380 7450 1850 4080 (26.7) |
| 1.5 m (5 ft) | kg lb | | | | *6980 *15390 | 4610 10160 | *5110 *11270 | 2980 6570 | 3300 7280 1780 3920 (26.9) |
| Ground Line | kg lb | | | | *7160 *15790 | *7160 *15790 | *7630 *16820 | 4390 9680 | 5300 11680 |
| -1.5 m (-5 ft) | kg lb | *7070 *15590 | *7070 *15590 | *11190 *24670 | 8250 18190 | *7540 *16620 | 4330 9550 | 5250 11570 | 2820 6220 |
| -3.0 m (-10 ft) | kg lb | *11260 *24820 | *11260 *24820 | *9570 *21100 | 8410 18540 | *6620 *14590 | 4390 9680 | | *3710 *8180 |
| -4.5 m (-15 ft) | kg lb | | | | *6220 *13710 | *6220 *13710 | | | 2140 4720 (24.0) 6.19 (20.3) |

Boom: 5.1 m (16' 9") / Arm: 2.6 m (8' 6") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser.

| Load point height m (ft) | Load radius | | | | | | | | | | At max. reach | | | |
|--------------------------|--------------|------------------|------------------|------------------|-----------------|-----------------|-----------------|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| | 1.5 m (5 ft) | | 3.0 m (10 ft) | | 4.5 m (15 ft) | | 6.0 m (20 ft) | | 7.5 m (25 ft) | | Capacity | Reach | | |
| | | | | | | | | | | | m (ft) | | | |
| 7.5 m (25 ft) | kg | | | | | | | | | | *3340 *7360 | 3330 7340 | 6.11 (20.0) | |
| 6.0 m (20 ft) | kg | | | | | | *2990 *6590 | *2990 *6590 | | | *3310 *7300 | 2340 5160 | 7.37 (24.2) | |
| 4.5 m (15 ft) | kg | | | | | | *3720 *8200 | 3300 7280 | | | *3370 *7430 | 1910 4210 | 8.11 (26.6) | |
| 3.0m (10 ft) | kg | | *7870 *17350 | *7870 *17350 | *5270 *11620 | 5020 11070 | *4260 *9390 | 3150 6940 | *2780 *6130 | 2120 4670 | 3150 6940 | 1700 3750 | 8.48 (27.8) | |
| 1.5 m (5 ft) | kg | | *8160 *17990 | *8160 *17990 | *6610 *14570 | 4630 10210 | *4880 *10760 | 2970 6550 | *3610 *7960 | 2040 4500 | 3070 6770 | 1640 3620 | 8.53 (28.0) | |
| Ground Line | kg | | | *7950 *17530 | *7950 *17530 | *7450 *16420 | 4370 9630 | 5270 11620 | 2830 6240 | *3430 *7560 | 1980 4370 | 3190 7030 | 1700 3750 | 8.28 (27.2) |
| -1.5 m (-5 ft) | kg | *6750 *14880 | *6750 *14880 | *10730 *23660 | 8140 17950 | *7570 *16690 | 4260 9390 | 5190 11440 | 2760 6080 | | | 3580 7890 | 1920 4230 | 7.69 (25.2) |
| -3.0 m (-10 ft) | kg | *10030 *22110 | *10030 *22110 | *10220 *22530 | 8260 18210 | *6910 *15230 | 4290 9460 | *4820 *10630 | 2790 6150 | | | *3700 *8160 | 2480 5470 | 6.64 (21.8) |
| -4.5 m (-15 ft) | kg | | | *7420 *16360 | *7420 *16360 | *4910 *10820 | 4470 9850 | | | | | | | |

Boom: 5.1 m (16' 9") / Arm: 3.1 m (11' 1") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser.

3. The load point is a hook located on the back of the bucket.

1. Lifting capacity are based on SAE J1097 and ISO 10567.

1. Lifting capacity is based on SAE J1057 and ISO 10677.
2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.

 Rating over-front Rating over-side or 360 degrees

HX180 NLC 2-PIECE BOOM

2-piece boom: 5.1 m (16' 9") / Arm: 2.2 m (7' 3") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser.

| Load point height m (ft) | | Load radius | | | | | | | | | | At max. reach | | |
|-----------------------------|----------|-----------------|-----------------|------------------|-----------------|-----------------|-----------------|-----------------|--------------|----------------|--------------|----------------|--------------|----------------|
| | | 1.5 m (5 ft) | | 3.0 m (10 ft) | | 4.5 m (15 ft) | | 6.0 m (20 ft) | | 7.5 m (25 ft) | | Capacity | | Reach |
| | | | | | | | | | | | | m (ft) | | |
| 6.0 m (20 ft) | kg lb | | | | | | | | | | | *3680 *8110 | 2500 5510 | 7.06 (23.2) |
| 4.5 m (15 ft) | kg lb | | | | | | | *4110 *9060 | 3270 7210 | | | *3640 *8020 | 2020 4450 | 7.83 (25.7) |
| 3.0 m (10 ft) | kg lb | | | | | *5800 *12790 | 4960 10930 | *4560 *10050 | 3130 6900 | | | 3350 7390 | 1800 3970 | 8.21 (26.9) |
| 1.5 m (5 ft) | kg lb | | | | | *6940 *15300 | 4570 10080 | *5080 *11200 | 2960 6530 | *3390 *7470 | 2040 4500 | 3270 7210 | 1740 3840 | 8.27 (27.1) |
| Ground Line | kg lb | | | *6260 *13800 | *6260 *13800 | *7520 *16580 | 4350 9590 | 5300 11730 | 2830 6240 | | | 3420 7540 | 1820 4010 | 8.01 (26.3) |
| -1.5 m (-5 ft) | kg lb | *6250 *13780 | *6250 *13780 | *10390 *20910 | 8200 18080 | *7360 *16230 | 4290 9460 | 5270 11620 | 2790 6450 | | | *3640 *8020 | 2090 4610 | 7.39 (24.2) |
| -3.0 m (-10 ft) | kg lb | | | *9080 *20020 | 8390 18500 | *6340 *13980 | 5010 9610 | | | | | *3240 *7140 | 2790 6150 | 6.28 (20.6) |
| -4.5 m (-15 ft) | kg lb | | | *7420 *16360 | *7420 *16360 | *4910 *10820 | *4910 *10820 | | | | | | | |

2-piece boom: 5.1 m (16' 9") / Arm: 2.6 m (8' 6") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser.

| Load point height m (ft) | | Load radius | | | | | | At max. reach | | | | | | |
|--------------------------|-------|--------------|---------------|---------------|---------------|---------------|----------|---------------|-------|--------|--------|-------|------|--------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | 7.5 m (25 ft) | Capacity | Reach | | | | | | |
| | | | | | | | | | | m (ft) | | | | |
| 6.0 m (20 ft) | kg lb | | | | | | | | *3380 | 2260 | 7.48 | | | |
| 4.5 m (15 ft) | kg lb | | | | | | | | *7450 | 4980 | (24.5) | | | |
| 3.0 m (10 ft) | kg lb | | | | | | *4280 | 3140 | *3190 | 2100 | 3110 | 1650 | 8.57 | |
| 1.5 m (5 ft) | kg lb | | | *7050 | *7050 | *6590 | 4600 | *4860 | 2950 | 3790 | 2020 | 3030 | 1590 | 8.62 |
| Ground Line | kg lb | | | *15540 | *15540 | *14530 | 10140 | *10710 | 6500 | 8360 | 4450 | 6680 | 3510 | (28.3) |
| -1.5 m (-5 ft) | kg lb | *6090 | *6090 | *10020 | 8070 | *7410 | 4220 | 5210 | 2730 | | | *3500 | 1870 | 7.78 |
| -3.0 m (-10 ft) | kg lb | *13430 | *13430 | *22090 | 17790 | *16340 | 9300 | 11490 | 6020 | | | *7720 | 4120 | (25.5) |
| -4.5 m (-15 ft) | kg lb | *9550 | *9550 | *9790 | 8210 | *6670 | 4260 | *4630 | 2770 | | | *3280 | 2420 | 6.76 |
| | | *21050 | *21050 | *21580 | 18100 | *14700 | 9390 | *10210 | 6110 | | | *7230 | 5340 | (22.2) |

1. Lifting capacity are based on SAE J1097 and ISO 10567.

- Lifting capacity are based on SAE J1057 and ISO 10587.
- Lifting capacity of the HX series does not exceed 75% of tipping load with the counterweight fixed, based on 27% of full load capacity.

3. The load point is a hook located on the back of the bucket.

4. (*) indicates load limited by hydraulic capacity.

LIFTING CAPACITY

LIFTING CAPACITY

 Rating over-front  Rating over-side or 360 degrees

HX180 LD MONO-BOOM

Boom: 5.1 m (16' 9") / Arm: 2.2 m (7' 3") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser. Dozer up

| Load point height m (ft) | kg lb | Load radius | | | | At max. reach | |
|--------------------------|-------|------------------|------------------|------------------|------------------|-----------------------|-----------------------------------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | Capacity | Reach |
| 7.5 m (25 ft) | kg lb | | | | | *3700 *8160 | 5.60 (18.4) |
| 6.0 m (20 ft) | kg lb | | | | | *3620 *7980 | 3100 6830 |
| 4.5 m (15 ft) | kg lb | | | *4530 *9990 | *4530 *8950 | *4060 3920 8640 | 2520 7.76 (25.5) |
| 3.0 m (10 ft) | kg lb | *9050 *19950 | *9050 *19950 | *5750 *12680 | *5750 *12680 | *4550 *10030 | 2270 8.15 |
| 1.5 m (5 ft) | kg lb | | | *6980 *15390 | *5590 12320 | *5110 *11270 | 3610 3760 7960 |
| Ground Line | kg lb | | | *7160 *15790 | *7160 *15790 | *5360 *16820 | *5470 3490 7690 |
| -1.5 m (-5 ft) | kg lb | *7070 *15590 | *7070 *15590 | *11190 *24670 | *7540 22730 | 5300 *5410 | 3450 2620 7.31 |
| -3.0 m (-10 ft) | kg lb | *11260 *24820 | *11260 *24820 | *9570 *21100 | *9570 *21100 | *6620 *14590 | 5360 3450 6.19 |
| -4.5 m (-15 ft) | kg lb | | | *6220 *13710 | *6220 *13710 | | *8180 7610 (20.3) |
| -4.5 m (-15 ft) | kg lb | *17990 *39660 | *17990 *39660 | *13070 *28810 | *13070 *28810 | | *7190 *15850 6.24 (20.5) |
| | | | | | | | *15850 *15850 |

Boom: 5.1 m (16' 9") / Arm: 2.2 m (7' 3") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser. Dozer down

| Load point height m (ft) | kg lb | Load radius | | | | At max. reach | |
|--------------------------|-------|------------------|------------------|------------------|-----------------|-----------------|-------------------------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | Capacity | Reach |
| 7.5 m (25 ft) | kg lb | | | | | *3700 *8160 | 5.60 (18.4) |
| 6.0 m (20 ft) | kg lb | | | | | *3620 *7980 | 3260 7190 |
| 4.5 m (15 ft) | kg lb | | | *4530 *9990 | *4530 *8970 | *4070 *8970 | 2670 7.76 (25.5) |
| 3.0 m (10 ft) | kg lb | *9060 *19970 | *9060 *19970 | *5750 *12680 | *5750 *12680 | *4560 *10050 | 3990 8800 5290 |
| 1.5 m (5 ft) | kg lb | | | *6990 *15410 | *5920 13050 | *5120 *11290 | 3820 8420 |
| Ground Line | kg lb | | | *7160 *15790 | *7160 *15790 | *7640 *16840 | 5700 12570 |
| -1.5 m (-5 ft) | kg lb | *7070 *15590 | *7070 *15590 | *11190 *24670 | *7550 24450 | *5630 *16640 | *5410 12410 |
| -3.0 m (-10 ft) | kg lb | *11260 *24820 | *11260 *24820 | *9580 *21120 | *9580 *21120 | *6630 *14620 | 5700 12570 |
| -4.5 m (-15 ft) | kg lb | | | *6230 *13730 | *6230 *13730 | | *8180 8020 (20.3) |

Boom: 5.1 m (16' 9") / Arm: 2.6 m (8' 6") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser. Dozer up

| Load point height m (ft) | kg lb | Load radius | | | | At max. reach | |
|--------------------------|-------|------------------|------------------|------------------|------------------|------------------|-----------------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | 7.5 m (25 ft) | Capacity |
| 7.5 m (25 ft) | kg lb | | | | | | *3340 *7360 |
| 6.0 m (20 ft) | kg lb | | | | | | *3340 *7360 |
| 4.5 m (15 ft) | kg lb | | | | | | *2990 *3310 |
| 3.0 m (10 ft) | kg lb | | | | | | *3370 *3720 |
| 1.5 m (5 ft) | kg lb | | | | | | *3370 *3720 |
| Ground Line | kg lb | | | | | | *7420 *17530 |
| -1.5 m (-5 ft) | kg lb | *6750 *14880 | *6750 *14880 | *10730 *23660 | *10730 22470 | *10190 *16690 | *5230 8360 |
| -3.0 m (-10 ft) | kg lb | *10030 *22110 | *10030 *22110 | *10220 *22530 | *10220 *22530 | *6260 *15230 | *4820 11600 |
| -4.5 m (-15 ft) | kg lb | | | | | | *4910 *16360 |

 Rating over-front  Rating over-side or 360 degrees

HX180 LD MONO-BOOM

Boom: 5.1 m (16' 9") / Arm: 2.6 m (8' 6") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser. Dozer down

| Load point height m (ft) | kg lb | Load radius | | | | At max. reach | |
|--------------------------|-------|------------------|------------------|------------------|------------------|-----------------|-----------------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | 7.5 m (25 ft) | Capacity |
| 7.5 m (25 ft) | kg lb | | | | | | *3340 *7360 |
| 6.0 m (20 ft) | kg lb | | | | | | *2990 *6590 |
| 4.5 m (15 ft) | kg lb | | | | | | *3720 *8200 |
| 3.0 m (10 ft) | kg lb | *7870 *17350 | *7870 *17350 | *5270 *11620 | *5270 *11620 | *4260 *9390 | 3990 8800 |
| 1.5 m (5 ft) | kg lb | *8160 *17990 | *8160 *17990 | *6610 *14570 | *6610 *14570 | *4880 *10760 | 3810 8400 |
| Ground Line | kg lb | | | | | | *7950 *16420 |
| -1.5 m (-5 ft) | kg lb | *6750 *14880 | *6750 *14880 | *10730 *23660 | *10730 *23660 | *5560 *12260 | *5420 *11950 |
| -3.0 m (-10 ft) | kg lb | *10030 *22110 | *10030 *22110 | *10220 *22530 | *10220 *22530 | *6910 *15230 | *4820 12320 |
| -4.5 m (-15 ft) | kg lb | | | | | | *7420 *16360 |

Boom: 5.1 m (16' 9") / Arm: 3.1 m (11' 1") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser. Dozer up

| Load point height m (ft) | kg lb | Load radius | | | | At max. reach | |
|--------------------------|-------|-----------------|-----------------|------------------|------------------|---------------------|-----------------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | 7.5 m (25 ft) | Capacity |
| 7.5 m (25 ft) | kg lb | | | | | | *2960 *6530 |
| 6.0 m (20 ft) | kg lb | | | | | | *2830 *6240 |
| 4.5 m (15 ft) | kg lb | | | | | | *3310 *7300 |
| 3.0 m (10 ft) | kg lb | | | | | | *4660 *10270 |
| 1.5 m (5 ft) | kg lb | | | | | | *6110 *10270 |
| Ground Line | kg lb | | | | | | *8710 *19200 |
| -1.5 m (-5 ft) | kg lb | *6350 *14000 | *6350 *14000 | *10370 *22420 | *10370 *22420 | *5670 *12270 | *4570 *16690 |
| -3.0 m (-10 ft) | kg lb | *8990 *19820 | *8990 *19820 | *10850 *23920 | *10850 *23920 | *5130 *12400</td | |

LIFTING CAPACITY

HX180 ND 2-PIECE BOOM

Boom: 5.1 m (16' 9") / Arm: 2.2 m (7' 3") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser. Dozer up

| Load point height m (ft) | kg lb | Load radius | | | | | At max. reach | |
|-----------------------------|----------|-----------------|-----------------|------------------|----------------|-----------------|--|--------------------------------------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | 7.5 m (25 ft) | Capacity | Reach |
| 6.0 m (20 ft) | kg lb | | | | | | *3680 *8110 *9060 *8020 | 3020 6660 8640 5420 |
| 4.5 m (15 ft) | kg lb | | | | | | *4110 *4560 *10050 *3390 *7470 | 3920 3770 8310 2510 5530 |
| 3.0 m (10 ft) | kg lb | | | | | | *3660 *8070 *3700 *8160 | 2220 4890 2150 4740 |
| 1.5 m (5 ft) | kg lb | | | | | | *3720 *8200 | 2250 4960 |
| Ground Line | kg lb | | | | | | *3640 *8020 | 2570 5670 |
| -1.5 m (-5 ft) | kg lb | *6250 *13780 | *6250 *13780 | *10390 *22910 | 10280 22660 | *7360 *16230 | 5270 11620 | *3430 7560 |
| -3.0 m (-10 ft) | kg lb | | | | | | *3240 *7140 | *3240 7140 |
| | | | | | | | | (20.6) |

Boom: 5.1 m (16' 9") / Arm: 2.2 m (7' 3") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser. Dozer down

| Load point height m (ft) | kg lb | Load radius | | | | | At max. reach | |
|-----------------------------|----------|-----------------|-----------------|------------------|------------------|-----------------|--------------------------|--------------------------------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | 7.5 m (25 ft) | Capacity | Reach |
| 6.0 m (20 ft) | kg lb | | | | | | *3680 *8110 *9060 | 3190 7030 |
| 4.5 m (15 ft) | kg lb | | | | | | *4110 *4560 *10050 | 4110 3990 8800 |
| 3.0 m (10 ft) | kg lb | | | | | | *3660 *8070 | 2350 5180 |
| 1.5 m (5 ft) | kg lb | | | | | | *3700 *8160 | 2280 5030 |
| Ground Line | kg lb | | | | | | *3720 *8200 | 2390 5270 |
| -1.5 m (-5 ft) | kg lb | *6250 *13780 | *6250 *13780 | *10390 *22910 | *10390 *22910 | *7360 *16230 | 5910 12370 | *5080 *5270 3810 8400 |
| -3.0 m (-10 ft) | kg lb | | | | | | *3640 *8020 | 2730 6020 |
| -4.5 m (-15 ft) | kg lb | | | | | | *3240 *7140 | *3240 7140 |
| | | | | | | | | (20.6) |

1. Lifting capacity are based on SAE J1097 and ISO 10567.

2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.

3. The load point is a hook located on the back of the bucket.

4. (*) indicates load limited by hydraulic capacity.

LIFTING CAPACITY

HX180 NLC 2-PIECE BOOM

Boom: 5.1 m (16' 9") / Arm: 2.6 m (8' 6") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser. Dozer up

| Load point height m (ft) | kg lb | Load radius | | | | | At max. reach | |
|-----------------------------|----------|-----------------|-----------------|------------------|------------------|-----------------|----------------------------------|------------------------------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | 7.5 m (25 ft) | Capacity | Reach |
| 6.0 m (20 ft) | kg lb | | | | | | *3380 *7450 *9440 *7030 | 2740 6040 8360 5670 |
| 4.5 m (15 ft) | kg lb | | | | | | *3370 *7430 | 2270 5000 |
| 3.0 m (10 ft) | kg lb | | | | | | *4280 *7520 | 3790 450 |
| 1.5 m (5 ft) | kg lb | | | | | | *7050 *15540 *15540 | *6590 5600 12350 |
| Ground Line | kg lb | | | | | | *7110 *15670 | *7360 5310 |
| -1.5 m (-5 ft) | kg lb | *6090 *13430 | *6090 *13430 | *10020 *22090 | *10020 *22090 | *7410 *16340 | 5200 11460 | *5300 *11680 |
| -3.0 m (-10 ft) | kg lb | *9550 *21050 | *9550 *21050 | *9790 *21580 | *9790 *21580 | *6670 *14700 | 5240 11550 | *4630 *10210 |
| -4.5 m (-15 ft) | kg lb | | | | | | *6770 *14930 | *6770 *14930 |
| | | | | | | | *4500 *9920 | *4500 *9920 |

Boom: 5.1 m (16' 9") / Arm: 2.6 m (8' 6") / Bucket: 0.76 m³ (0.92 yd³) SAE heaped / Shoe: 600 mm (24") triple grouser. Dozer down

| Load point height m (ft) | kg lb | Load radius | | | | | At max. reach | |
|-----------------------------|----------|-----------------|-----------------|------------------|------------------|-----------------|----------------------------------|------------------------|
| | | 1.5 m (5 ft) | 3.0 m (10 ft) | 4.5 m (15 ft) | 6.0 m (20 ft) | 7.5 m (25 ft) | Capacity | Reach |
| 6.0 m (20 ft) | kg lb | | | | | | *3380 *7450 *9440 *7030 | 2890 6370 |
| 4.5 m (15 ft) | kg lb | | | | | | *3370 *7430 | 2400 5290 |
| 3.0 m (10 ft) | kg lb | | | | | | *4280 *7520 | 4000 6020 |
| 1.5 m (5 ft) | kg lb | | | | | | *7050 *15540 *15540 | *6590 5940 13100 |
| Ground Line | kg lb | | | | | | *7110 *15670 | *7360 5650 |
| -1.5 m (-5 ft) | kg lb | *6090 *13430 | *6090 *13430 | *10020 *22090 | *10020 *22090 | *7410 *16340 | 5540 12210 | *5300 *11680 |
| -3.0 m (-10 ft) | kg lb | *9550 *21050 | *9550 *21050 | *9790 *21580 | *9790 *21580 | *6670 *14700 | 5580 12300 | *4630 *10210 |
| -4.5 m (-15 ft) | kg lb | | | | | | *6770 *14930 | *6770 *14930 |
| | | | | | | | *4500 *9920 | *4500 *9920 |

1. Lifting capacity are based on SAE J1097 and ISO 10567.

2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.

3. The load point is a hook located on the back of the bucket.

4. (*) indicates load limited by hydraulic capacity.

| | STD | OPT |
|--|-----|-----|
| ENGINE | | |
| Perkins 1204F Engine | ● | |
| HYDRAULIC SYSTEM | | |
| Intelligent Power Control (IPC) | | |
| 3-power mode, 2-work mode, user mode | ● | |
| Variable Power Control | ● | |
| Pump Flow Control | ● | |
| Attachment Mode Flow Control | | ● |
| Engine Auto Idle | ● | |
| Engine Auto Shutdown Control | ● | |
| Electronic Fan Control | ● | |
| CABIN & INTERIOR | | |
| ISO Standard cabin | | |
| Rise-up type windshield wiper | ● | |
| Radio / USB player | ● | |
| Handsfree mobile phone system with USB | ● | |
| 12 volt power outlet (24V DC to 12V DC converter) | ● | |
| Electric horn | ● | |
| All-weather steel cab with 360° visibility | ● | |
| Safety glass windows | ● | |
| Sliding fold-in front window | ● | |
| Sliding side window (LH) | ● | |
| Lockable door | ● | |
| Hot & cool box | ● | |
| Storage compartment & Ashtray | ● | |
| Transparent cabin roof-cover | ● | |
| Sun visor | ● | |
| Door and cab locks, one key | ● | |
| Mechanical suspension seat with heater | ● | |
| Pilot-operated slideable joystick | ● | |
| Console box height adjust system | ● | |
| Automatic climate control | | |
| Air conditioner & heater | ● | |
| Defroster | ● | |
| Starting Aid (air grid heater) for cold weather | ● | |
| Centralized monitoring | | |
| 8" LCD display | ● | |
| Engine speed or Trip meter/Accel. | ● | |
| Engine coolant temperature gauge | ● | |
| Max power | ● | |
| Low speed/High speed | ● | |
| Auto idle | ● | |
| Overload | ● | |
| Check Engine | ● | |
| Air cleaner clogging | ● | |
| Indicators | ● | |
| ECO Gauges | ● | |
| Fuel level gauge | ● | |
| Hyd. oil temperature gauge | ● | |
| Fuel warmer | ● | |
| Warnings | ● | |
| Communication error | ● | |
| Low battery | ● | |
| Clock | ● | |
| Cabin lights | ● | |
| Cabin front window rain guard | ● | |
| Cabin roof-steel cover | ● | |
| Seat | | |
| Adjustable air suspension seat with heater | ● | ● |
| Cabin FOPS/FOG (ISO/DIS 10262) Level 2 | | |
| FOPS (Falling Object Protective Structure) - ISO 3449 Level 2 | ● | |
| FOG (Falling Object Guard) | | ● |
| Cabin ROPS (ISO 12117-2) | | |
| ROPS (Roll Over Protective Structure) | ● | |
| SAFETY | | |
| Battery master switch | ● | |
| Rearview camera | ● | |
| AAVM (Advanced Around View Monitoring) | | ● |
| Four front working lights | ● | |
| Travel alarm | ● | |
| Rear work lamp | | ● |
| Beacon lamp | | ● |
| Automatic swing brake | ● | |
| Boom holding system | ● | |
| Arm holding system | ● | |
| Safety lock valve for boom cylinder with overload warning device | ● | |
| Safety lock valve for arm cylinder | | ● |
| Swing Lock System | | ● |
| Three outside rearview mirrors | ● | |
| OTHER | | |
| Booms | | |
| 5.1 m; 16' 9" | ● | |
| 5.1 m; 16' 9" 2-piece boom | | ● |
| Arms | | |
| 2.2 m; 7' 3" | | ● |
| 2.6 m; 8' 6" | ● | |
| 3.1 m; 10' 2" | | ● |
| Removable clean-out dust net for cooler | ● | |
| Removable reservoir tank | ● | |
| Fuel pre-filter | ● | |
| Self-diagnostics system | ● | |
| Hi MATE (Remote Management System) | ● | |
| Batteries (2 x 12 V x 100 Ah) | ● | |
| Fuel filler pump (50 l/min) | | ● |
| Single-acting piping kit (breaker, etc.) | | ● |
| Double-acting piping kit (clamshell, etc.) | ● | |
| Rotating Piping Kit | ● | |
| Quick coupler piping | ● | |
| Quick coupler | ● | |
| Boom floating control | ● | |
| Accumulator for lowering work equipment | ● | |
| Pattern change valve (2 patterns) | ● | |
| Fine Swing Control System | ● | |
| Tool kit | ● | |
| UNDERCARRIAGE | | |
| Lower frame under cover (Additional) | | ● |
| Lower frame under cover (Normal) | ● | |
| Buldozerinis peilis | | ● |
| Track shoes | | |
| Triple grouser shoes (500 mm; 20") | | ● |
| Triple grouser shoes (600 mm; 24") | ● | |
| Triple grouser shoes (700 mm; 28") | | ● |
| Triple grouser shoes (800 mm; 32") | | ● |
| Track rail guard | ● | |

STD = Standard

OPT = Optional

* Standard and optional equipment may vary. Contact your Hyundai dealer for more information.

The machine may vary according to International standards.

* The photos may include attachments and optional equipment that are not available in your area.

* Materials and specifications are subject to change without advance notice.

* All imperial measurements rounded off to the nearest pound or inch.

* The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant HFC-134a (Global Warming Potential = 1430). The system contains 0.65 kg of refrigerant which has a CO₂ equivalent of 0.9295 metric tonne.

HYUNDAI CONSTRUCTION EQUIPMENT

PLEASE CONTACT