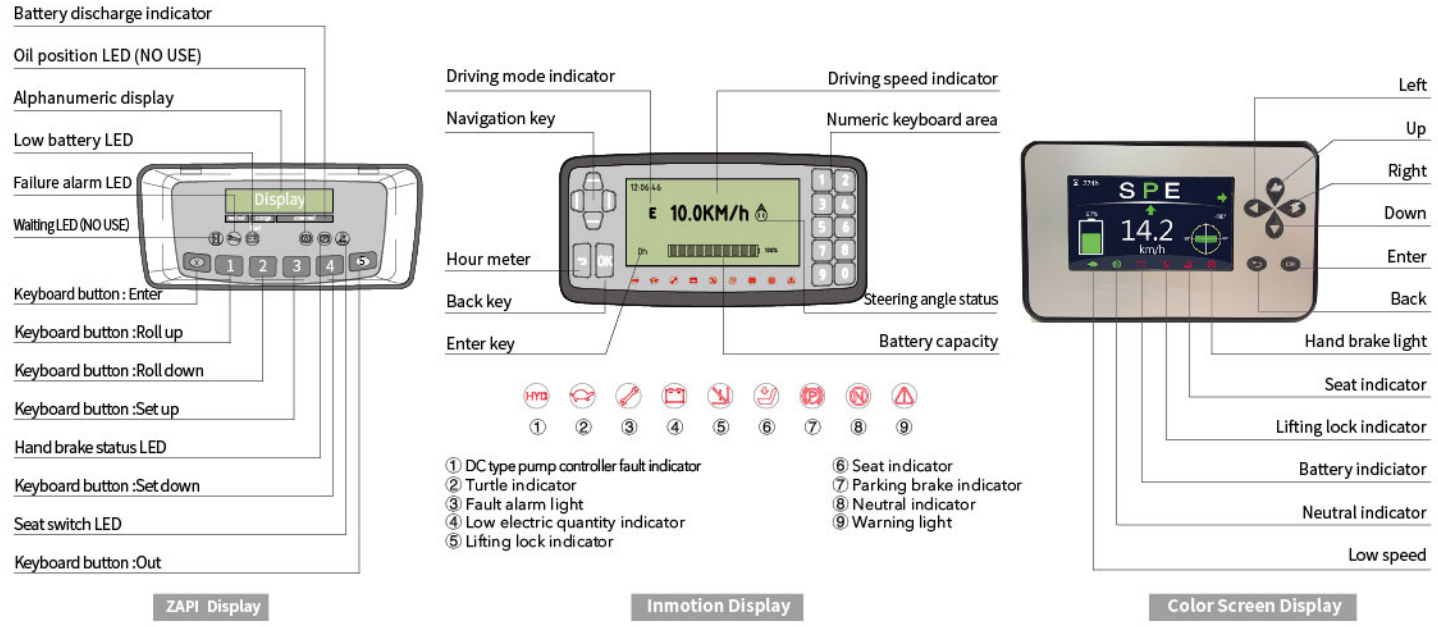


Reliable special designed instrument



Charger technology



- High Efficiency**
Charging efficiency higher than 95% meeting the requirements of energy saving and emissions reduction.
- Speediness**
100% charging realized in 65mins at the soonest.
- Compatibility**
48 v / 80 v compatibility meeting the demand of different voltage levels.
- Safety**
Built-in mis-connecting protection offering self isolating function under fault; Perfect fault self checking alarm facilitating users maintenance .

Standard configuration

Wide view basic mast
Standard fork
li (iii) stage fork carriage
Backrest
Control valve
Battery
Standard seat
Overhead guard
Overhead guard rain cover
LCD dashboard
Pneumatic tyre (1-3t)
solid tyre (3.5t)
Traction pin
Tool box
LED lamp, strobe caution light
Rear driving handle with horn button

Optional device

Carpet boom
Driver's cab
Lifting hook
Lifting boom
Tip-over fork
Back view mirror
Side shifting
Paper roll clamp
Warning light (rotating or buzzing)
solid tyre (1-3t)
Rear working light
Steel protection net
Multipurpose drum clamp
Load stabilizer
Widen fork carriage
Lengthening fork
Load pusher
Fork sleeve
Rotate clamp
Double tyre protection device
Auxiliary hydraulic valve component
Tilting/steering cylinder cover
Coloring tyre (white/green)
wide view two/three stage full free mast
Customised colour
Turn automatic deceleration function
Battery lifting sling
HELI smart fleet management system



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63639530(Key Accounts Division); 63662105(Wheel loader)

1-3.5 t LITON

G series Lithium Battery Powered Counterbalanced Forklift Truck (UPGRADED)



www.heliforklift.net

G SERIES 1-3.5 t LITON



Full LED lights



Standard USB interface

Environment Friendliness

- Zero emission
- Low noise
- Free of heavy metals
- No corrosion
- No acid mist volatilization

Maintenance Free

- Unnecessary of fluid adding and dust proofing
- Daily maintenance free
- Manual maintenance free

Long Service Life

- Over 75% capacity reserved after 4000 shifts operation
- Longer service life than lead-acid battery in equal working condition
- 5 years or ten thousand hours quality guarantee for high performance lithium battery assembly

Suitable for working in both high and low environment

- Lithium battery is better than lead-acid battery when working between -25°C and 55°C

HELI smart fleet management system (optional)

- Vehicle positioning
- Remote diagnosis
- Remote monitoring
- Maintenance reminder
- Battery management
- Statistical form
- Vehicle management
- Identification recognition (optional)
- Weight management (optional)
- Collision management (optional)



The superiority of Heli lithium battery forklift truck is embodied in the use-cost within product lifecycle. Compared with lead-acid battery forklift truck, lithium battery forklift truck is more convenient for multiple working shifts. It has lower implicit cost and more economical total running cost.

Explicit Cost	Explicit Cost	Explicit Cost
Hidden Cost	Maintenance Cost	Maintenance Cost
	Electricity Cost	Electricity Cost
	Lithium Battery Forklift	Battery Changing Cost
		Lead-acid Battery Forklift

High Safety

- According to the characteristics of industrial vehicles, it achieves safety protection design which includes lithium battery materials, battery core type, pack technique and system power management
- "Multiple node safety closed circuit protection" realizing truck real time closed circuit protection in variable conditions
- "Lock affirming" function during charging avoiding "hot connecting and disconnecting" operation effectively
- "Whole system emergency button" to disconnect the truck control system and bms power quickly ensuring truck safety

High Efficiency and Energy Saving

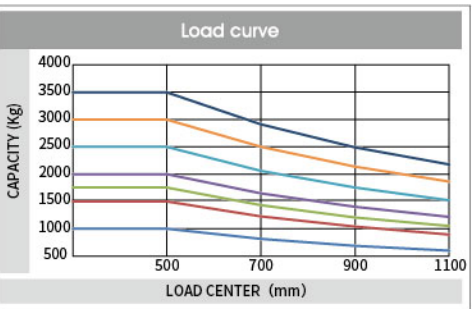
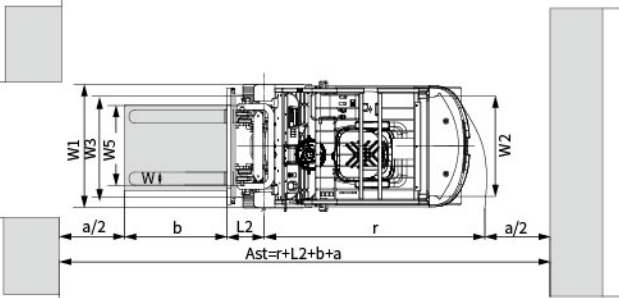
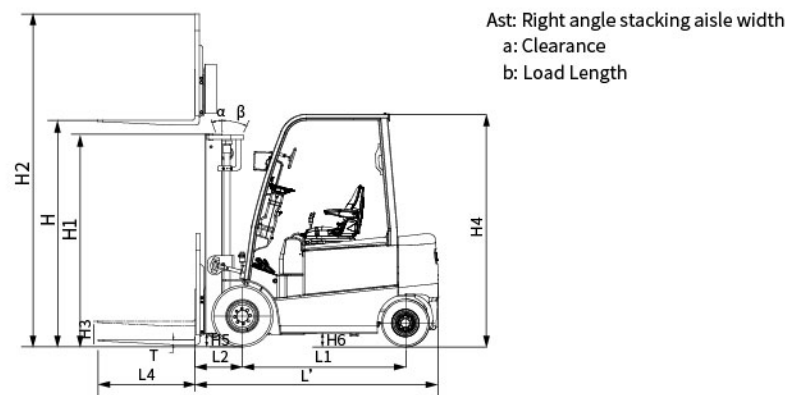
- 1-2-hours charging meet 6-8 hours working demand
- High-energy density, self discharging rate lower than 1% per month
- 95% energy conversion rate, superior charging and discharging performance
- Flexible to charge, easy to operate, no impact on battery life
- Unnecessary to change battery, cost saving



Manufacturer's Data and Design Characteristics

characteristics									
1.01	manufacturer								
1.02	model			CPD10	CPD15	CPD18	CPD20	CPD25	CPD30
1.03	configuration number			GB2LI/GB3LI	GB2LI/GB3LI	GB2LI/GB3LI	GB2LI/GB3LI	GB2LI/GB3LI	GB2LI/GB3LI
1.04	rated capacity	Q	kg	1000	1800	2000	2500	3000	3500
1.05	load center distance	c	mm	500	500	500	500	500	500
1.06	power mode			lithium battery	lithium battery	lithium battery	lithium battery	lithium battery	lithium battery
1.07	driving mode			seated	seated	seated	seated	seated	seated
1.08	wheel base	L1	mm	1380	1380	1380	1550	1550	1715
	tyre								
2.01	tyre type			pneumatic tyre	pneumatic tyre	pneumatic tyre/solid	pneumatic tyre	pneumatic tyre	pneumatic tyre/solid
2.02	Wheels, number front rear (X=driven wheels)			2X/2	2X/2	2X/2	2X/2	2X/2	2X/2
2.03	front wheel base			910	910	910	960	960	1000
2.04	rear wheel base	W3	mm	920	920	920	950	950	990
2.05	tyre (front)			6.00-9-10PR	6.00-9-10PR	6.00-9	23×9-10-16PR	23×9-10-16PR	28×9-15
2.06	tyre (rear)			16×6-8-10PR	16×6-8-10PR	16×6-8-10PR	18×7-8-14PR	18×7-8-14PR	200/50-10
	size								
3.01	front overhang	L2	mm	390	390	390	425	425	485
3.02	mast tilt angle, front/rear	α/β	°	6/8	6/8	6/8	6/8	6/8	6/10
3.03	height with mast retraction	H1	mm	1985	1985	1985	1995	1995	2075
3.04	free lifting height	H3	mm	145	145	145	145	145	150
3.05	Max. lifting height	H	mm	3000	3000	3000	3000	3000	3000
3.06	Mast height, extended	H2	mm	4030	4030	4030	4042	4042	4230
3.07	overhead guard height	H4	mm	2130	2130	2130	2150	2150	2215
3.08	fork size:thickness×width×length	T×W×L4	mm	32×100×770	35×100×920	35×100×920	40×122×920	40×122×1070	45×125×1070
3.09	fork carriage,ISO 2328,class/ type A,B			2A	2A	2A	2A	2A	3A
3.10	truck body length (fork excluded)	L'	mm	2070	2070	2070	2270	2250	2550
3.11	truck body width	W1	mm	1086	1086	1086	1185	1185	1245
3.12	turning radius	r	mm	1750	1750	1750	2000	2010	2240
3.13	clearance between mast and ground	H5	mm	90	90	80	110	110	135
3.14	clearance between wheel base center and ground (loaded)	H6	mm	80	80	75	115	115	145
3.15	right angle stacking aisle width (pallet1000x1000mm, clearance 200mm)	Ast	mm	3340	3340	3340	3625	3635	3995
3.16	right angle stacking aisle width (pallet1200x1200mm, clearance 200mm)	Ast	mm	3540	3540	3540	3825	3835	4150
3.17	lateral fork adjustment(outside of forks)Max./Min.	W5	mm	960/200	960/200	960/200	1030/244	1030/244	1060/250
	performance								
4.01	travelling speed: loaded/unloaded		km/h	15.0/16.0	15.0/16.0	15.0/16.0	16/16	16/16	17/18
4.02	lifting speed: loaded/unloaded		mm/s	400/600	400/600	380/600	350/510	330/510	340/460
4.03	lowering speed: loaded/unloaded		mm/s	400/500	400/500	400/500	450/500	450/500	450/500
4.04	gradeability (loaded)		%	24	22	20	22	20	18
4.05	Max. traction force (loaded)		N	11000	12500	12500	16000	16500	21700
4.06	acceleration time (10m) loaded/unloaded		s	5.0/4.4	5.2/4.5	5.2/4.6	4.6/4.4	4.6/4.4	4.7/4.5
	weight								
5.01	total weight (with /without battery)		kg	2700/2350	2955/2605	3105/2755	3600/3340	3910/3650	4450/4100
5.02	axle load: unloaded, front/rear		kg	1420/1280	1370/1585	1375/1730	1485/2115	1680/2230	2050/2400
5.03	axle load: loaded, front/rear		kg	3130/570	3870/585	4255/600	4678/922	5670/740	6770/680
	battery								
6.01	battery voltage/capacity(discharging capacity in 5 hours)		V/Ah	80/202	80/202	80/202	80/271	80/271	80/404
6.02	battery weight		kg	230	230	230	260	260	350
	motor and controller								
7.01	driving motor power (S2-60min)		kW	8.2	8.2	8.2	12	12	16.6
7.02	lifting motor power (S3-15%)		kW	10.6	10.6	10.6	15	15	13.5
7.03	drive motor controlling mode			MOSFET/AC	MOSFET/AC	MOSFET/AC	MOSFET/AC	MOSFET/AC	MOSFET/AC
7.04	lifting motor controlling mode			MOSFET/AC	MOSFET/AC	MOSFET/AC	MOSFET/AC	MOSFET/AC	MOSFET/AC
	others								
8.01	service brake/parking brake			hydraulic/mechanical	hydraulic/mechanical	hydraulic/mechanical	hydraulic/mechanical	hydraulic/mechanical	hydraulic/mechanical
8.02	hydraulic system working pressure		Mpa	14.5	14.5	17.5	17.5	17.5	21
8.03	type of drive control			ZAPI/INMOTION	ZAPI/INMOTION	ZAPI/INMOTION	ZAPI/INMOTION	ZAPI/INMOTION	ZAPI/INMOTION

NTOE: For configuration number, 2: ZAPI Controller; 3: INMOTION Controller.



Note:The vertical axis stands for load capacity and the horizontal axis stands for load center which is calculated from the front surface of the forks to the gravity of the standard load. the standard load means a cubic with 1000mm edge length. When mast is tilted forward, using non-standard forks or loading large goods, the load capacity will be reduced. The load capacity of standard mast at different load center can be known from this load chart.

LITHIUM BATTERY, CHARGER

Model	Lithium battery brand		ENEROC				CNSG Hong SIFANG			
	Voltage	Capacity	202Ah	271Ah	404Ah	542Ah	320Ah	400Ah	500Ah	600Ah
PD10/CPD15 /CPD18	80V		●	○	—	—	—	—	—	—
PD20/CPD25			—	●	○	—	○	○	○	—
PD30/CPD35			—	—	●	○	—	○	○	○
Low temperature preheating of lithium battery PACK			●							—
Charger			D80V-200A-Li (Charging gun) D80V-200A-Li-423 (Charging gun)							

Note: ● standard, ○ optional, — non-configurable

WIDE VIEW MAST

Mast model	Max. Lifting height (mm)	Load capacity (Load center 500mm)(kg)							Mast overall height (mm)				Mast tilt angle (α/β)(°)		Weight (kg)						
		1t	1.5t	1.8t	2t	2.5t	3t	3.5t	1-1.8t	2-2.5t	3t	3.5t	1-2.5t	3-3.5t	1t	1.5t	1.8t	2t	2.5t	3t	3.5t
M200	2000	1000	1500	1800	2000	2500	3000	3500	1485	1495	1570	1680	6/8	6/10	2670	2925	3075	3510	3820	4355	4960
M250	2500	1000	1500	1800	2000	2500	3000	3500	1735	1745	1820	1930	6/8	6/10	2685	2940	3090	3555	3865	4395	5010
M300	3000	1000	1500	1800	2000	2500	3000	3500	1985	1995	2070	2180	6/8	6/10	2700	2955	3105	3600	3910	4450	5060
M330	3300	1000	1500	1800	2000	2500	3000	3500	2135	2145	2220	2330	6/8	6/10	2720	2975	3125	3630	3940	4480	5090
M350	3500	1000	1500	1800	2000	2500	3000	3500	2235	2245	2320	2430	6/8	6/10	2735	2990	3140	3645	3955	4500	5110
M370	3700	1000	1500	1800	2000	2500	3000	3400	2335	2345	2420	2530	6/8	6/6 *6/10	2745	3000	3150	3665	3975	4530	5130
M400	4000	1000	1500	1800	2000	2500	2950	3350	2535	2545	2620	2730	6/5	6/6 *6/10	2795	3050	3200	3725	4035	4595	5205
M425	4250	1000	1500	1800	2000	2500	2850	3250	2660	2670	2745	2855	6/5	6/6 *6/10	2810	3065	3215	3745	4055	4620	5230
M450	4500	1000	1400	1600	1900	2300	2750	3100	2785	2795	2870	2980	6/5	6/6 *6/10	2830	3085	3235	3770	4080	4645	5255
M500	5000	1000	1200	1350	1800	1950	2400	2650	3035	3045	3120	3230	6/5 *6/5	6/6 *6/6	2860	3115	3265	3815	4125	4695	5305
M550	5500	900	1100	1200	1400	1550	2250	2500	3335	3345	3420	3530	3/3 *6/5	6/6 *6/6	2920	3175	3325	3895	4205	4775	5395
M600	6000	800	800	850	950	1100	1500	1550	3585	3595	3670	3780	3/3 *6/5	6/6 *6/6	2955	3210	3360	3940	4250	4825	5440

Note: (1) *refers to rated capacity with dual front tires or wider tires;

WIDE VIEW FULL FREE 2-STAGE MAST

Mast model		Max. Lifting height (mm)	Load capacity (Load center 500mm)(kg)							Mast overall height (mm)				Free lifting height (with backrest) (mm)				Mast tilt angle (α/β)(°)		Weight (kg)						
			1t	1.5t	1.8t	2t	2.5t	3t	3.5t	1-1.8t	2-2.5t	3t	3.5t	1-1.8t	2-2.5t	3t	3.5t	1-2.5t	3-3.5t	1t	1.5t	1.8t	2t	2.5t	3t	3.5t
M200	2000	1000	1500	1800	2000	2500	3000	3500	1485	1495	1570	1680	478	447	380	500	6/8	6/10	2680	2935	3085	3520	3830	4396	5026	
M250	2500	1000	1500	1800	2000	2500	3000	3500	1735	1745	1820	1930	728	697	630	750	6/8	6/10	2715	2970	3120	3570	3880	4440	5070	
M300	3000	1000	1500	1800	2000	2500	3000	3500	1985	1995	2070	2180	978	947	880	1000	6/8	6/10	2750	3005	3155	3615	3925	4486	5115	
M330	3300	1000	1500	1800	2000	2500	3000	3500	2135	2145	2220	2330	1128	1097	1030	1150	6/8	6/10	2770	3025	3175	3645	3955	4513	5142	
M350	3500	1000	1500	1800	2000	2500	3000	3500	2235	2245	2320	2430	1228	1197	1130	1250	6/8	6/10	2785	3040	3190	3665	3975	4531	5160	
M370	3700	1000	1500	1800	2000	2500	3000	3400	2335	2345	2420	2530	1328	1297	1230	1350	6/8	6/6 *6/10	2795	3050	3200	3685	3995	4549	5178	
M400	4000	1000	1500	1800	2000	2500	2950	3350	2535	2545	2620	2730	1528	1497	1430	1550	6/5	6/6 *6/10	2845	3100	3250	3745	4055	4621	5252	
M425	4250	1000	1500	1800	2000	2500	2850	3250	2660	2670	2745	2855	1653	1622	1555	1675	6/5	6/6 *6/10	2865	3120	3270	3770	4080	4643	5274	
M450	4500	1000	1400	1600	1900	2300	2750	3100	2785	2795	2870	2980	1778	1747	1675	1800	6/5	6/6 *6/10	2885	3140	3290	3795	4105	4666	5297	
M500	5000	1000	1200	1350	1800	1950	2400	2650	3035	3045	3120	3230	2028	1997	1930	2050	6/5 *6/5	6/6 *6/6	2915	3170	3320	3845	4155	4711	5342	
M550	5500	900	1100	1200	1400	1550	2250	2500	3335	3345	3420	3530	2328	2297	2230	2350	3/3 *6/5	6/6 *6/6	2980	3235	3385	3925	4235	4801	5434	
M600	6000	800 *1000	800	850	1150	1250	1500	1700	3585	3595	3670	3780	2578	2547	2480	2600	3/3 *6/5	6/6 *6/6	3010	3265	3415	3975	4285	4848	5480	